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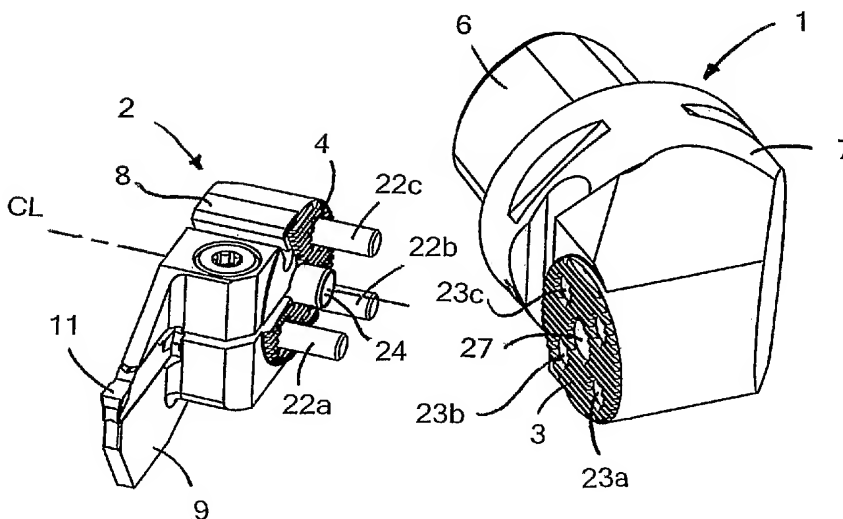
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(54) **Title:** CUTTING TOOL AND ASSOCIATED TOOL HEAD



(57) Abstract: In a first aspect, the invention is related to a cutting tool for parting and grooving operations of the kind comprising a coupling part (1), which is intended for mounting the cutting tool in a machine tool, and a tool head (2) detachably connected to the coupling part. The tool head comprises a basic holder part (8) and, joined to the basic holder part, a blade part (9), in the front portion of which an insert pocket is formed, in which a cutting insert (11) is fastenable. The cutting tool also comprises means for supplying cooling agent to the cutting insert. Characterizing for the invention is that said cooling agent supplying means include a tube member (24), which is mounted in a recess, which is transverse to the longitudinal direction of the blade part (9) and arranged in the tool head (2), the tube member having an inlet for connection to a cooling agent source and an outlet for leading the cooling agent in a direction towards the cutting insert (11). In a second aspect, the invention is also related to an individual tool head as such.